



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASME SA 660 Grade WCC

**Standard Specification for Carbon Steel Pipe Made by The Centrifugal Casting Process
 Intended for Use in High-Temperature, High-Pressure Service**

Group - Ferrous Mild Steel Alloys

**Sub Group - ASME SA 660 Grade WCC Carbon Steel Pipe Made by The Centrifugal Casting Process Intended for Use
 in High-Temperature, High-Pressure Service**

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Centrifugal Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.250 max.	Normalising or Annealing or Hardening + Tempering	
Silicon	Si %	0.600 max.		
Manganese	Mn %	1.200 max.		
Phosphorus	P %	0.035 max.		
Sulphur	S %	0.035 max.		
Chromium	Cr %	0.500 max.		
Nickel	Ni %	0.500 max.		
Molybdenum	Mo %	0.200 max.		
Copper	Cu %	0.300 max.		
Vanadium	V %	0.030 max.		
other	%	1.000 max.	Mechanical Properties Tensile Strength in Mpa 485 - 655 Yield Strength in Mpa 275 min. Elongation in % 22 min. Reduction of Area in % 35 min. Hardness in BHN - Impact in Joule -	
Iron	Fe %	Balance		
-	-	-		
-	-	-		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
A660 WCA	ASTM	USA	Fusion Welding, Bending and Forming
SA 216 WCC	ASME	USA	Casting
J02503	UNS	USA	Casting
1.0619	EN	European Union	Casting
1.0619	DIN	Germany	Casting
A216 WCB	ASTM	USA	Casting
A216 WCC	ASTM	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

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